

Process:

- 1) Remove all parts from console box, here are all the parts you should see:
 - a. NOTE: circled parts may not be included in older console boxes, if you do not see them, just ignore that part of the instruction



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|---------|----------|-----------------------------------|---|
| 1 | 020-0038 | Mpower Echelon Bracket | 1 |
| 2 | 020-0036 | Mpower Echelon Console | 1 |
| 3 | 020-0037 | Mpower Echelon Speed Sensor | 1 |
| 4 | 020-0031 | Adapter Plate | 1 |
| 5 | 020-0034 | Cosmetic Cap Assy | 1 |
| 6 | 000-0010 | Standard C-Cell battery | 2 |
| 7 | 902-5525 | Screw-RHP M3x0.5x7 SS | 2 |
| 8 | 000-0149 | Screw, M5x0.8x12, Truss head,SS | 1 |
| 9 | 902-4986 | Screw, PHP, M4x0.7x10 SS | 3 |
| 10 | 902-4999 | Screw- BHCS M5x0.8x14 SS | 2 |
| 11 | 020-0069 | #8 countersunk finishing washer | 2 |
| 12 | 020-0041 | 2-pin Speed-to-Sensor Cable | 1 |
| 13 | 020-0050 | Snap rivet | 2 |
| 14 | 020-0043 | Saddle clip | 3 |
| Discard | 020-0067 | CD, Mpower Echelon Console | 1 |
| Discard | 020-0042 | Mpower Echelon Installation Guide | 1 |
| Discard | 020-0066 | Packaging box, Mpower Echelon | 1 |

- 2) Create part #: 020-0038 – Mpower Echelon Bracket:
- a. Place into plastic bag (use bag that screws came in), note that this is all screws that come with console except for the screws in work steps 4 and 5:
 - i. Qty 3: 902-4986 – Screw, PHP, M4x0.7x10 SS
 - ii. Qty 2: 902-4999 – Screw, BHCS, M5x0.8x14 SS
 - iii. Qty 1: 902-5525 – Screw-RHP M3x0.5x7 SS
 - b. Place plastic bag with above parts into bag with MPower Echelon Bracket (Qty 1)



- 3) Create part#: 020-0036 – MPower Echelon Console
- a. Place plastic bag with 2 C-batteries into bag with console



- 4) Create part#: 020-0037 – MPower Echelon Speed Sensor
- a. Place Qty 1 Screw-RHP M3x0.5x7 SS into plastic bag with Speed sensor and adaptor plate (two of these screws come with the console, it is the smallest screw in the kit)



- 5) Create part#: 020-0034 – Cosmetic Cap Assy
- a. Place Qty 1 Screw, M5x0.8x12, Truss head, SS into plastic bag with Cosmetic Cap (there is only one of these screws in the bag, and it is the only one that fits into this cosmetic cap)



- 6) Create part#: 020-0041 – 2-pin Speed Sensor to Console Cable
 - a. This part stands alone, can be boxed in bulk



- 7) Create part#: 020-0070 – ACPP Wire Routing Kit
 - a. Combine in a plastic bag (need bags),
 - b. NOTE: put parts from 10 consoles into 1 bag, 020-0070 contains parts for 10 consoles
 - i. 020-0043 – Saddle Clip (Qty 30)
 - ii. 020-0050 – Snap Rivet (Qty 20)
 - iii. 020-0069 – #8 Finishing Washer (Qty 20)

